

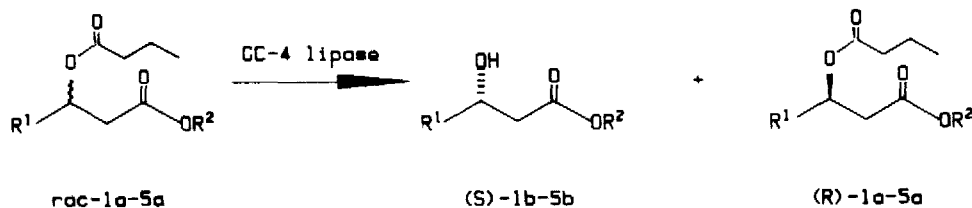
BIOCATALYTIC RESOLUTION OF LONG-CHAIN 3-HYDROXYALKANOIC ESTERS

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Summary: Enzymatic resolution of 3-butanoyloxyalkanoates of various chain length using *Geotrichum candidum* lipase led to optically active 3-hydroxyalkanoates.

Chiral hydroxyalkanoic acids and derivatives have been shown to be versatile tools for EPC-synthesis<sup>1</sup>. Furthermore, long-chain 3-hydroxyacids are structural elements of bacterial endotoxins with potential therapeutic significance, such as lipid A<sup>2</sup>. Although several methods for the synthesis of the lower homologs are available<sup>1,3,4</sup>, optically active long-chain 3-hydroxyacids have only been obtained by asymmetric reduction of the corresponding 3-oxoacids using baker's yeast<sup>5</sup> - in low yield - or by means of chiral modified hydrogenation catalysts<sup>6</sup>. Therefore, we studied the biocatalytic preparation of long-chain 3-hydroxyalkanoates. A very recent publication<sup>4</sup> on the enzymatic resolution of ( $\omega$ -1)-acyloxyalkanoates prompts us to report some of the results of our approach which makes use of a biocatalytic resolution of methyl 3-acyloxyalkanoates by *Geotrichum candidum* (GC-4) lipase<sup>7</sup> applying a two-step process described earlier<sup>8</sup>.



	1a, b	2a, b	3a, b	4a, b	5a, b
R <sup>1</sup>	n-C <sub>7</sub> H <sub>15</sub>	n-C <sub>11</sub> H <sub>23</sub>	n-C <sub>15</sub> H <sub>31</sub>	(CH <sub>2</sub> ) <sub>4</sub> CH(n-C <sub>4</sub> H <sub>9</sub> ) <sub>2</sub>	n-C <sub>11</sub> H <sub>23</sub>
R <sup>2</sup>	CH <sub>3</sub>	CH <sub>3</sub>	CH <sub>3</sub>	CH <sub>3</sub>	t-Bu

Substrate	Conversion 40%		Conversion 60%	
	Product <sup>a</sup>	e.e. [%] <sup>b</sup>	Product <sup>a</sup>	e.e. [%] <sup>b</sup>
<i>rac</i> -1a	( <i>S</i> )-1b	74	( <i>R</i> )-1a	42
<i>rac</i> -2a	( <i>S</i> )-2b	84	( <i>R</i> )-2a	75
<i>rac</i> -3a	( <i>S</i> )-3b	84	( <i>R</i> )-3a	32
<i>rac</i> -4a	( <i>S</i> )-4b	92	( <i>R</i> )-4a	50
<i>rac</i> -5a <sup>c</sup>	( <i>S</i> )-5b	19	( <i>R</i> )-5a	<10

<sup>a</sup> The absolute configuration was correlated by comparison of  $[\alpha]_D^{20}$  values with literature data (1b<sup>6</sup>, 2b<sup>6</sup>, 3b<sup>6</sup>, 5b<sup>6</sup>) or by LIS-<sup>1</sup>H-nmr experiments of the MTPA ester of 4b<sup>6</sup>. Determined by <sup>1</sup>H-nmr spectroscopy using Eu(hfc)<sub>3</sub>, butanoates (*R*)-1a-5a were transformed into alcohols (*R*)-1b-5b for measurement (cat. NaOMe / MeOH, r.t.). <sup>c</sup> Lipase AY-30 from *Candida cylindracea* was used.

A variation of the 3-acyloxy moiety (acetate, chloroacetate, octanoate, butanoate) on *rac*-2b revealed the latter to be best suited with GC-4 lipase in terms of enantioselection, although in all cases some undesired cleavage of the methyl ester was observed. An attempt, to block this side reaction by employing a *t*-butyl ester (*rac*-5a) resulted in non-acceptance by GC-4 lipase. Lipase AY-30<sup>7</sup>, however, could hydrolyse *rac*-5a, but with low enantioselection. To evaluate the applicability of this method, methyl 3-butanoyloxyalkanoates with various chain length (C-10, C-14, C-18) and a branched derivative (*rac*-4a) were resolved with GC-4 lipase, leading to 3-hydroxyalkanoates with moderate to good e.e.'s. Since it has been shown that optical purities of 3-hydroxyalkanoic acids can easily be brought to 100% by recrystallisation of the corresponding dicyclohexylammonium salts<sup>6</sup>, we believe that the method described is a valuable tool for the preparation of enantiomerically pure long-chain 3-hydroxyalkanoic acids.

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